

# Work Order ID 55309

January 13, 2010 10:02:45 AM



Page 1

Item ID: D3954-1

Accept



Setup Start



Revision ID:

Item Name: GWT Pin

Stop



Start Date: 1/13/2010 Start Qty: 2.00



Cust Item ID:



Required Date: 1/15/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: *MF*

Date: 10-1-13 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr Revision Nbr

D3954 B

0.00



*10/01/14 2*

170

0.00

Packaging

Memo

PULL FROM STOCK D3954-1 B52746  
X 2

180

0.00



Powdercoat

Memo

0.00

Powder Coating

POWDER COAT HYBRID YELLOW HS112 Y12 (REF.PAR 10-001)

*10/01/13 X2*

start: *2:15pm 10-01-13 X2*  
temp: *3200F*  
stop: *2:45pm*

190

0.00



QC3- Inspect Part Finish

Memo

0.00

QC

Quality Control

*10-01-14*

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Page 2

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Customer:

Reference:

Approvals: Process Plan:

Date: Tooling: Date:

Run Start



QC:

Date: SPC (Y/N): Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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200



Packaging

Memo

0.00

1/14/10 (2)

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

210



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

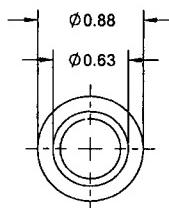
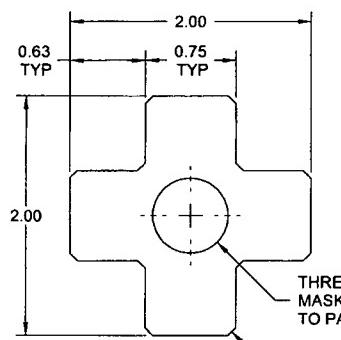
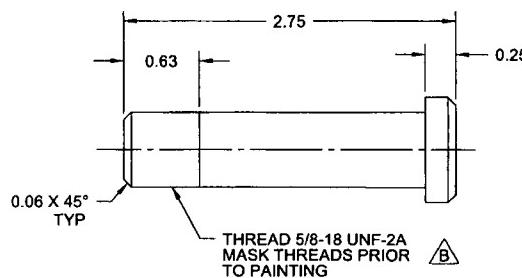
Memo

0.00

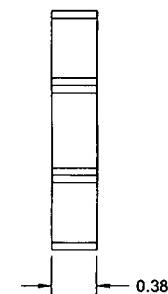
10/01/15 AJ

MF 10-1-14

8 7 6 5 4 3 2 1

D3954-1 GWT PIND3954-3 GWT KNOB

45325



**NOTES:**  
1) MATERIAL -1: AISI 1010-1025 MILD STEEL ROUND BAR  
PER DART SPEC M1018-R

-3: AISI 1010-1025 MILD STEEL SHEET  
PER DART SPEC MS1010-S

OR: AISI 1010-1025 MILD STEEL BAR  
PER DART SPEC M1010-B

**ALTERNATE MATERIAL:**

-1: AISI 303/304 STAINLESS STEEL ROUND BAR  
REF DART SPEC M303/304R

-3: AISI 303/304 STAINLESS STEEL SHEET  
REF DART SPEC M303/304S

OR: AISI 303/304 STAINLESS STEEL BAR  
REF DART SPEC M303/304B

- 2) FINISH: SPRAY PAINT YELLOW WITH BERTRAND CG103IB PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3954-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -1: 0.26 lbs  
-3: 0.23 lbs



**RELEASED**  
R 2009-10-19  
*M*

DESIGN	AJS/DSTOW	<b>DART AEROSPACE LTD</b>
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D3954
MFG. APPR.		REV. B SHEET 2 OF 3
APPROVED		TITLE MISC MACHINED PARTS GWT KIT
DE APPR.	N/A	SCALE INTS
DATE	09.10.15	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS ON LOAN IN CONFIDENTIAL CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8 7 6 5 4 3 2 1

A